

Metal Orifice Air Flow – SCFH

Orifice Diameter Inches	0.004	0.005	0.006	0.007	0.008	0.009	0.010	0.011	0.012	0.013	0.014	0.015	0.016	0.017	0.018	0.019	0.020	0.021	0.022	0.023	0.024	0.025	0.026	0.027	0.028	0.029	0.031	0.032	0.033		
Size Number	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	31	32	33		
Cv	0.00035	0.00061	0.00086	0.0012	0.0015	0.0019	0.0025	0.0028	0.0034	0.0038	0.0043	0.0050	0.0055	0.0067	0.0073	0.0080	0.0088	0.0096	0.011	0.012	0.013	0.014	0.016	0.017	0.018	0.019	0.022	0.024	0.025		
Supply Pressure – psig	1	0.075	0.136	0.182	0.269	0.360	0.479	0.593	0.653	0.843	0.962	1.11	1.30	1.40	1.64	1.82	2.03	2.22	2.39	2.73	2.99	3.26	3.54	4.05	4.13	4.68	5.06	5.62	6.10	6.42	
	5	0.18	0.33	0.45	0.64	0.85	1.10	1.37	1.51	1.94	2.25	2.56	2.99	3.26	3.73	4.20	4.70	5.23	5.62	6.29	6.87	7.48	8.12	9.20	9.41	10.5	11.3	12.4	13.6	14.4	
	10	0.25	0.47	0.65	0.91	1.21	1.57	1.97	2.14	2.73	3.14	3.56	4.13	4.26	4.79	5.38	6.00	6.70	7.48	9.17	10.1	11.0	11.8	13.0	13.6	15.2	16.6	18.3	19.9	21.1	
	15	0.34	0.59	0.82	1.14	1.53	1.97	2.48	2.67	3.43	3.92	4.45	5.17	5.30	6.04	6.84	7.56	8.50	9.34	11.3	12.6	13.6	14.7	16.1	16.8	18.6	20.3	22.5	24.6	26.1	
	20	0.40	0.70	0.97	1.38	1.80	2.33	2.92	3.16	4.07	4.64	5.28	6.08	6.29	7.20	8.18	9.03	10.3	11.1	13.5	14.7	16.1	17.3	18.9	19.7	21.8	23.7	26.3	28.6	30.3	
	25	0.47	0.82	1.12	1.59	2.08	2.69	3.37	3.62	4.66	5.30	6.06	6.95	7.25	8.31	9.43	10.4	11.8	12.7	15.5	16.8	18.3	19.9	21.6	22.7	24.8	27.1	30.1	32.6	34.5	
	30	0.53	0.92	1.26	1.80	2.37	3.03	3.81	4.09	5.23	5.98	6.80	7.82	8.20	9.39	10.7	11.8	13.4	14.4	17.4	19.0	20.7	22.5	24.4	25.4	28.0	30.5	33.7	36.7	39.0	
	40	0.64	1.15	1.56	2.22	2.92	3.75	4.68	5.02	6.44	7.31	8.33	9.56	10.1	11.6	13.2	14.5	16.5	17.8	21.4	23.3	25.4	27.5	29.9	31.1	34.1	37.1	41.1	44.7	47.7	
	50	0.76	1.37	1.86	2.62	3.50	4.45	5.55	5.93	7.59	8.62	9.83	11.3	12.1	13.8	15.7	17.3	19.6	21.2	25.2	27.5	30.1	32.6	35.2	36.7	40.3	43.9	48.5	53.0	56.4	
	60	0.89	1.59	2.16	3.09	4.05	5.13	6.40	6.84	8.75	10.0	11.3	13.0	14.0	16.0	18.2	20.0	22.7	24.6	29.2	31.8	34.7	37.5	40.7	42.4	46.4	50.4	55.9	61.0	65.0	
	70	1.02	1.82	2.46	3.54	4.60	5.83	7.27	7.76	9.92	11.3	12.8	14.7	16.0	18.2	20.7	22.9	25.9	28.0	33.1	36.0	39.2	42.6	46.0	48.1	52.5	57.2	63.6	69.3	73.9	
80	1.14	2.04	2.75	3.96	5.15	6.53	8.12	8.67	11.1	12.6	14.3	16.5	17.9	20.5	23.3	25.6	29.0	31.6	37.1	40.3	43.9	47.7	51.3	53.6	58.7	64.0	71.2	77.8	82.6		
90	1.27	2.27	3.05	4.41	5.70	7.20	8.96	9.56	12.2	13.9	15.9	18.3	19.9	22.7	25.9	28.4	32.2	35.0	40.9	44.5	48.5	52.8	56.8	59.3	65.0	71.0	78.8	86.0	91.5		
100	1.40	2.48	3.35	4.83	6.25	7.88	9.81	10.5	13.4	15.3	17.4	20.0	21.8	25.0	28.4	31.1	35.2	38.1	44.7	48.7	53.2	58.1	62.3	65.3	71.4	78.0	86.7	94.5	101		
Vacuum Level In. Hg.	Choked Flow	5	0.113	0.203	0.273	0.405	0.536	0.703	0.860	0.953	1.23	1.40	1.64	1.90	2.07	2.41	2.70	2.99	3.28	3.60	4.03	4.45	4.87	5.25	5.81	6.00	6.70	7.23	8.01	8.73	9.15
		10	0.145	0.263	0.356	0.521	0.687	0.892	1.10	1.20	1.55	1.77	2.06	2.37	2.62	2.99	3.35	3.79	4.15	4.62	5.17	5.68	6.12	6.63	7.29	7.59	8.48	9.11	10.1	10.9	11.5
		15	0.158	0.284	0.392	0.568	0.744	0.964	1.20	1.30	1.68	1.91	2.26	2.59	2.86	3.28	3.71	4.11	4.64	4.92	5.53	6.04	6.61	7.08	7.73	8.01	8.90	9.56	10.7	11.5	12.1
		20	0.158	0.284	0.392	0.568	0.744	0.964	1.20	1.30	1.68	1.91	2.26	2.59	2.86	3.28	3.71	4.11	4.64	4.92	5.53	6.04	6.61	7.08	7.73	8.01	8.90	9.56	10.7	11.5	12.1
30	0.158	0.284	0.392	0.568	0.744	0.964	1.20	1.30	1.68	1.91	2.26	2.59	2.86	3.28	3.71	4.11	4.64	4.92	5.53	6.04	6.61	7.08	7.73	8.01	8.90	9.56	10.7	11.5	12.1		

Orifice Diameter Inches	0.035	0.037	0.038	0.039	0.040	0.041	0.042	0.043	0.047	0.052	0.055	0.060	0.063	0.067	0.070	0.073	0.076	0.079	0.081	0.086	0.089	0.094	0.096	0.100	0.104	0.109	0.113	0.120	0.125		
Size Number	35	37	38	39	40	41	42	43	47	52	55	60	63	67	70	73	76	79	81	86	89	94	96	100	104	109	113	120	125		
Cv	0.028	0.031	0.032	0.033	0.036	0.038	0.039	0.041	0.048	0.059	0.068	0.081	0.088	0.10	0.11	0.12	0.13	0.14	0.15	0.17	0.18	0.20	0.21	0.23	0.25	0.27	0.31	0.34	0.37		
Supply Pressure – psig	1	7.37	8.12	8.75	9.45	9.75	9.90	10.6	11.4	13.6	17.0	19.9	23.7	25.9	30.1	33.6	35.9	39.3	43.0	46.0	49.7	53.7	60.2	63.7	69.8	75.2	83.9	91.4	101	106	
	5	16.3	18.0	19.3	20.6	21.6	22.5	23.9	25.6	30.1	37.3	43.0	50.6	55.3	64.2	71.6	76.5	83.5	91.3	97.5	108	116	131	138	150	162	180	195	216	229	
	10	22.5	25.0	26.5	28.8	30.5	31.4	33.1	35.6	41.0	51.9	57.4	68.2	74.6	86.2	96.6	103	112	121	131	144	153	172	181	196	216	237	250	286	314	
	15	27.8	30.7	32.6	35.4	37.5	38.6	40.5	43.2	50.0	62.9	69.7	82.6	90.3	104	117	125	136	147	158	174	185	207	218	235	261	286	303	345	377	
	20	32.4	36.0	38.4	41.5	44.3	45.3	47.7	50.9	58.7	74.2	82.0	97.3	106	123	138	146	160	172	185	203	216	242	256	275	305	335	354	403	445	
	25	37.5	41.5	44.1	47.9	50.9	52.3	54.9	58.5	67.6	85.4	94.5	112	122	141	158	168	183	198	212	233	248	278	292	316	347	381	405	464	511	
	30	42.4	47.0	50.0	54.2	57.6	59.3	62.3	66.3	76.3	96.6	107	126	138	160	179	190	206	222	239	265	280	314	331	356	392	432	458	525	578	
	40	52.5	58.1	67.2	67.0	71.2	73.3	76.9	82.0	94.3	119	132	156	170	196	220	233	254	273	295	324	343	384	405	439	483	532	566	648	714	
	50	62.5	69.1	73.7	79.7	85.0	87.5	91.7	97.5	112	142	157	185	202	233	261	278	301	324	347	384	407	456	481	523	576	634	672	771	850	
	60	72.7	80.5	86.0	92.8	99	102	107	113	130	165	182	214	233	269	301	320	347	375	400	445	473	530	559	606	667	735	780	894	985	
	70	83.1	91.7	98.1	106	113	117	122	129	148	187	207	244	267	307	343	362	394	428	458	509	538	604	638	693	763	839	892	1021	1125	
80	93	103	110	119	127	131	137	145	167	210	231	273	298	343	384	405	443	481	513	570	604	678	716	778	856	943	1000	1146	1263		
90	106	115	122	132	141	146	151	161	185	231	256	303	331	379	424	447	489	532	568	631	670	750	792	860	947	1042	1106	1267	1398		
100	114	126	135	146	156	164	167	177	203	254	282	331	362	415	468	496	540	587	627	697	739	831	875	951	1047	1153	1225	1403	1545		
Vacuum Level In. Hg.	Choked Flow	5	10.4	11.4	12.3	13.3	14.3	14.5	15.4	16.3	19.2	23.9	26.4	31.4	36.2	42.4	47.7	50.6	55.1	60.0	64.0	70.3	76.1	84.9	88.6	96.1	104	114	123	138	150
		10	13.1	14.4	15.4	16.6	17.6	18.0	19.2	20.3	23.6	29.4	32.7	38.6	44.9	51.7	57.6	63.4	68.9	74.8	79.9	87.9	94.9	106	110	120	130	142	153	173	187
		15	13.8	15.2	16.2	17.4	18.3	18.8	20.0	21.1	24.5	30.5	33.7	39.4	46.8	54.0	60.2	66.1	71.8	78.0	83.5	91.7	99.0	110	115	125	135	148	160	180	195
		20	13.8	15.2	16.2	17.4	18.3	18.8	20.0	21.1	24.5	30.5	33.7	39.4	46.8	54.0	60.2	66.1	71.8	78.0	83.5	91.7	99.0	110	115	125	135	148	160	180	195
30	13.8	15.2	16.2	17.4	18.3	18.8	20.0	21.1	24.5	30.5	33.7	39.4	46.8	54.0	60.2	66.1	71.8	78.0	83.5	91.7	99.0	110	115	125	135	148	160	180	195		

Standard Conditions 70°F, 14.7 psia

SCFH – Standard Cu. Ft. Per Hour
SLPM – Standard Liters Per Minute

Above data obtained with Type B restrictor. Flow rates for other metal restrictors are essentially the same as for Type B. Above data supercedes previous publications.

